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- 1. A method for etching a tapered trench in a layer of material, said layer of material having a mask adjacent a surface thereof which has an opening therein defining a location on the layer of material at which the trench is to be formed, said method comprising:
 - a. performing a vertical etch process step on said layer of material;
 - b. enlarging the opening in said mask; and
- c. repeating steps a and b above in an alternating manner until a trench has been etched to a desired depth.
- 2. The method according to Claim 1, wherein said mask comprises a resist layer, and wherein said enlarging step comprises performing a resist etch process step to enlarge the opening in said resist layer.
- 3. The method according to Claim 2, wherein the resist layer is tapered around a periphery of said opening to facilitate the resist etch process step.
- 4. The method according to Claim 2, wherein said vertical etch process steps and said resist etch process steps are performed in a multi step process.

1	5. The method according to Claim 2, wherein said vertical etch process steps and
2	said resist etch process steps are performed in a pulsed etch process.
1	6. The method according to Claim 1, wherein said trench has a depth of from
2	about 10um to about 100um.
	7. The method according to Claim 6, wherein said trench has sidewalls tapered at a slope of from about 45 degrees to about 80 degrees. 8. The method according to Claim 1 wherein said layer of material comprises a semiconductor substrate. 9. The method according to Claim 8, wherein said semiconductor substrate
2	comprises a silicon substrate.
1	10. The method according to Claim 1, and further including the step of
2	performing a metal deposition step in said trench when said trench has been etched to a
3	desired depth.

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- 11. The method according to Claim 1, wherein said method is incorporated into a process for fabricating a MEMS device.
- 12. The method according to Claim 1, wherein said method is incorporated in a process for fabricating a high power RF device including a LDMOS and a VDMOS device.
- 13. The method according to Claim 1, wherein said method is incorporated in a process for fabricating a Z-axis accelerometer.
- 14. The method according to Claim 1, including the steps of independently controlling one or more of pressure, power, gas flows and time duration during the vertical etch process steps.

1	15. A method for etching a tapered trench extending into a substrate from a
2	surface thereof, said method comprising:
3	a. providing a mask adjacent said surface, said mask having an opening defining
4	a location on said substrate at which said trench is to be etched;
5	b. performing a first vertical etch process step to form a first trench portion at
6 <u>.</u>	said location;
4 7 <u>0</u>	c. performing a first opening enlarging step for enlarging the opening in said
09 90 00 00 00 00 00 00 00 00 00 00 00 0	mask;
9 <u>1</u> 1	d. performing a second vertical etch process step to form a second trench
10	portion;
1 1 1	e. performing a second opening enlarging step for further enlarging the opening
□ 12 -	in said mask; and
13	f. continuing to perform vertical etch process steps and opening enlarging
14	process steps in an alternating manner until said trench is of a desired depth.
1	16. The method according to Claim 15, wherein said mask comprises a resist
2	layer, and wherein said opening enlarging steps comprise performing resist etch process steps
3	to enlarge the opening in said resist layer.
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17.	The method	according to Claim 16, and further including the step of tapering
said resist la	ayer around a po	riphery of said opening prior to performing the first vertical etch
process step	to facilitate pe	rforming the resist etch process steps.

- 18. The method according to Claim 15, wherein said trench has a depth of from about 10um or less to about 100um or more.
- 19. The method according to Claim 18, wherein sidewalls of said trench have a slope of from about 45 degrees to about 80 degrees.

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76	317	20.	An app	aratus for etching a tapered trench in a layer of material, said layer of
r	nateri	al havin	g a mas	adjacent a surface thereof having an opening defining a location on
t	he lay	er of m	aterial at	which the trench is to be formed, said apparatus comprising:

an etching tool for performing vertical etch process steps on said layer of material;

an opening enlarging tool for performing steps of enlarging said opening in said mask, said etching tool and said opening enlarging tool operating in an alternating manner to form a trench of a desired depth in said layer of material.

- 21. The apparatus according to Claim 20, wherein said mask comprises a resist layer, and wherein said mask opening enlarging tool comprises a tool for performing resist etch process steps on said resist layer.
- 22. The apparatus according to Claim 21, wherein said resist layer is tapered around the periphery of said opening to facilitate performing of the resist etch process steps.
- 23. The apparatus according to Claim 21, wherein said vertical etch process tool and said resist etch process tool are incorporated in a tool that operates in a pulsed manner.

and

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24. The apparatus according to Claim 21, wherein said vertical etch process tool and said resist etch process tool are incorporated in a tool that operates in a multi step manner.